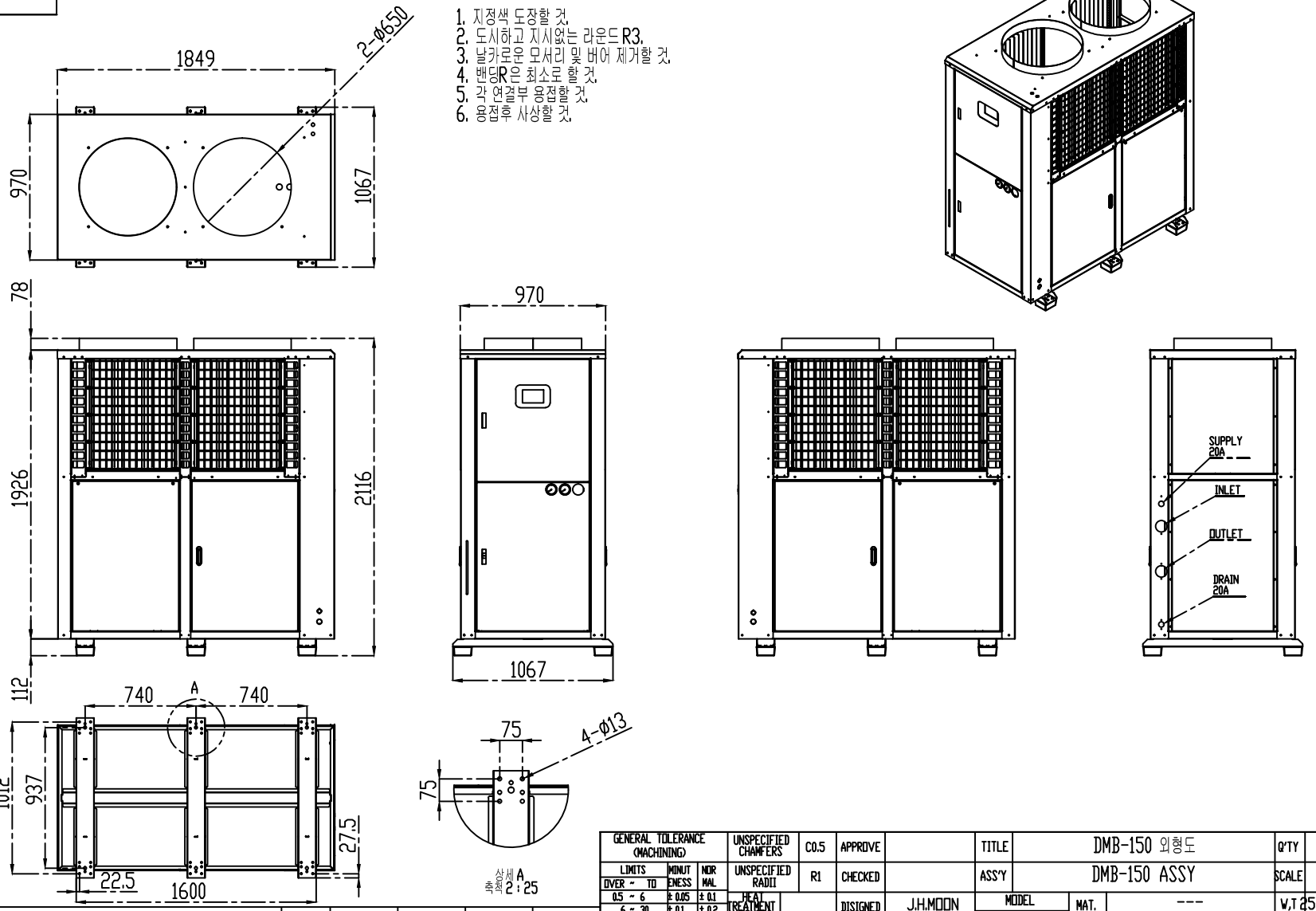
DRG.NO A3	DMB150-TOTAL-ASSY
SURFACE FINISH	~

NOTE

1. 지정색 도장할 것.
2. 도시하고 지시없는 라운드 R3.
3. 날카로운 모서리 및 버어 제거할 것.
4. 밴딩R은 최소로 할 것.
5. 각 연결부 용접할 것.
6. 용접후 사상할 것.



SUFFIX	MARK	SUBJECT	ENC NO.	DATE	DRAWN	CHECKED	APPROVE
	3 X						
	2 X						
	1 X						

GENERAL TOLERANCE (MACHINING)			UNSPECIFIED CHAMFERS	C0.5	APPROVE		TITLE	DMB-150 외형도	Q'TY	1EA
LIMITS	MINUTENESS	NORMAL	UNSPECIFIED RADII	R1	CHECKED		ASS'Y	DMB-150 ASSY	SCALE	1:50
OVER ~ TO										
0.5 ~ 6	± 0.05	± 0.1	HEAT TREATMENT HARDNESS		DISIGNED	J.H.MOON	MODEL	---	MAT.	---
6 ~ 30	± 0.1	± 0.2								
30 ~ 120	± 0.15	± 0.3	HEAT TREATMENT METHOD		DRAWN	J.H.MOON	DRG.NO A3	DMB150-TOTAL-ASSY	W.T	254.71kg
120 ~ 315	± 0.2	± 0.5								
315 ~ 1000	± 0.3	± 0.8								
1000 ~ 2000	± 0.5	± 1.2	SURFACE TREATMENT	PAINT	DATE	2017-12-04	PROJECT NAME	CHILLER	DAEIL CO., LTD	
2000 ~ 4000	±0.8	±2.0								

A3 (297X420)